

Work Order ID 109998 - 2

109998

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January-22-14 11:30:53 AM

Item ID: D4379-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wearplate Cup
 Start Date: 16/12/2013 Start Qty: 160.00 *160* Cust Item ID:
 Required Date: 17/12/2013 Req'd Qty: 160.00 *160* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4379	B								

109 0.00
 100
 Doosan
 Doosan Lathe
 Memo
 turn as per Dwg and folio FB121
 Dwg Rev: B
 FOLIO REV: AA
 Debur
 14-1-23
 130 0 JFC 2014-01-22

110 0.00
 110
 QC
 Quality Control
 Memo
 QC2- Inspect parts off machine FAI/FAIB
 14-1-23
 130 0 JFC 2014-01-22

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MCS 14-01-27

① 14-01-23

Picklist Print

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Work Order ID: 109998

Parent Item: D4379-3

Start Date: 16/12/2013

Required Date: 17/12/2013

Parent Item Name: Wearplate Cup

Start Qty: 160.00

Required Qty: 160.00

Comments: IPP REV:A NEW ISSUE 12-07-04 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000 304 round bar 1.00		Purchased	No				f	12.1000		9			

Location

Loc Qty

Loc Code

MAT012

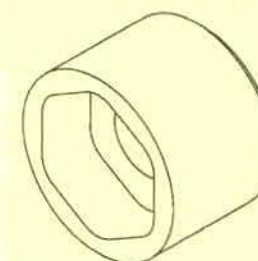
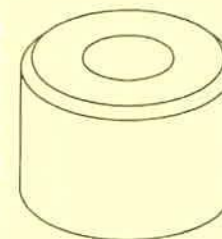
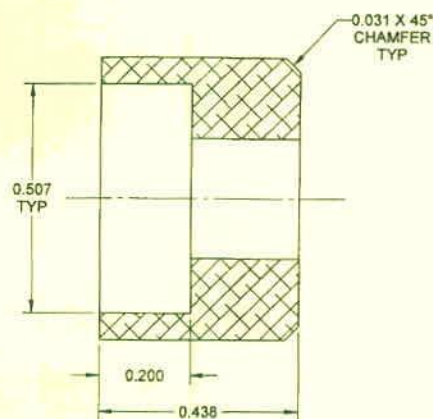
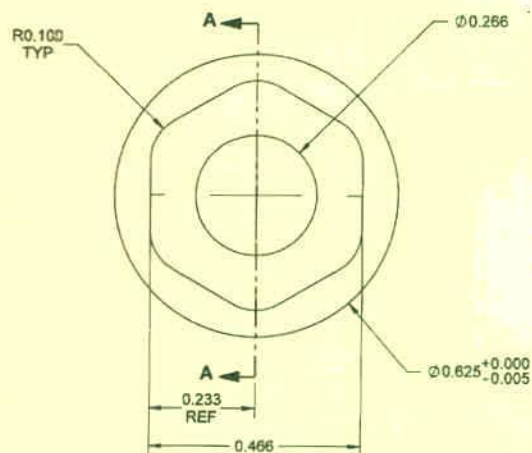
12.1

m127864

12.1

~~7.00~~

7.00 OFC 2014-01-22



D4379-1 WEARPLATE CUP

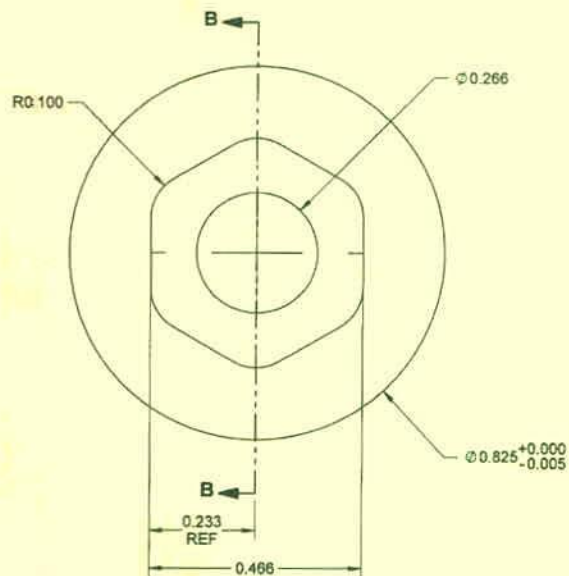
SECTION A-A C7-1

RELEASED
2012-08-10

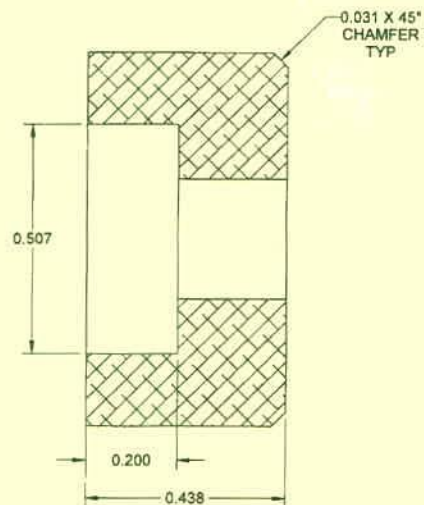
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

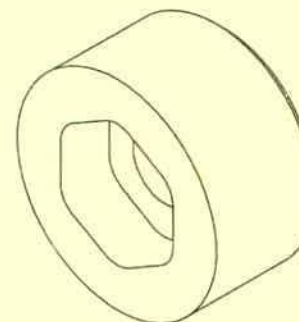
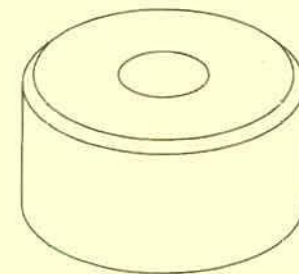
B	ADD D4379-1 WEARPLATE CUP	AP	12.07.04
A	NEW ISSUE	AJS	11.03.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	at	D4379	SHEET 1 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	#	WEARPLATE CUP	NTS
DATE	12.07.04	<small> COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD. </small>	



D4379-3 WEARPLATE CUP



SECTION B-B C7-2



RELEASED
2012-08-10

NOTES

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4379	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE CUP	NTS
DATE	12.07.04	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR THE DISSEMINATION OF INFORMATION WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

